

Editorial

# New Insights of Powder Metallurgy: Microstructure, Durability and Properties

Jaroslav Kováčik <sup>1,\*</sup> and Anchalee Manonukul <sup>2,\*</sup> 

<sup>1</sup> Institute of Materials and Machine Mechanics, Slovak Academy of Sciences, 845 13 Bratislava, Slovakia

<sup>2</sup> National Metal and Materials Technology Center (MTEC), National Sciences and Technology Development Agency (NSTDA), 114 Thailand Science Park, Klong 1, Klong Luang, Pathumthani 12120, Thailand

\* Correspondence: kovacik.jaroslav.sir@gmail.com (J.K.); anchalm@mtec.or.th (A.M.)

This Special Issue of *Materials*, entitled “New Insight of Powder Metallurgy: Microstructure, Durability and Properties”, aimed to publish original and review papers on new scientific and applied research making significant contributions to our findings and understanding of the current developments and trends in powder metallurgy (PM). Focus is placed on technology, structure, characterization, and applications in this field.

PM is a technology that includes a wide range of methods through which materials or components are produced from powders. PM processes can prevent or greatly reduce the need for further machining, drastically reduce production yield losses and often result in lower costs. PM is also used to develop unique materials that cannot be obtained by melting or shaping in other ways. The PM technologies offer flexibility in the materials, microstructure and design, as major fractions of the material remain in the solid state, and even insoluble material combinations can be employed.

The history of PM and the art of metal and ceramic sintering are intimately related. Sintering involves the production of a hard solid metal or ceramic piece from a starting powder and dates back to the Iron Age [1]. Nevertheless, recent developments in this field, such as industrial additive manufacturing (AM), selective laser sintering and other metal AM processes, represent a new category of commercially important PM applications.

PM methods are used for the manufacturing of materials where other technologies of shaping cannot be applied. A good example is the AM of materials from powders, going hand-in-hand with the production of high-purity of powders, together with the possibility of affecting the powder size and morphology. These powders determine the end properties of PM products and are highly attractive in material markets. For these reasons, in this Special Issue, articles that focus on AM preparation from powders are also included.

Papers examining sintering; process parameters; the influences of innovative methods of preparation such as electric-current-assisted sintering, microwave radiation or lasers; and sintering using concentrated solar power, fully compacted materials or porous preforms, or even foams, are also included in this Special Issue.

This SI presents high-quality articles, communications, and reviews reporting on advancements in the fascinating field of PM.

**Funding:** This work was partially supported by the Slovak national project VEGA 2/0054/23 (JK) and the Newton Fund, supported by the Royal Academy of Engineering through the Engineering X Transforming Systems through Partnership programme, UK, and the Office of National Higher Education Science Research and Innovation Policy Council, Thailand, through the Program Management Unit for Competitiveness (PMU-C), under the grant number TSP2021\100052 (AM).

**Institutional Review Board Statement:** Not applicable.

**Informed Consent Statement:** Not applicable.

**Data Availability Statement:** Not applicable.



**Citation:** Kováčik, J.; Manonukul, A. New Insights of Powder Metallurgy: Microstructure, Durability and Properties. *Materials* **2023**, *16*, 2307. <https://doi.org/10.3390/ma16062307>

Received: 8 March 2023

Accepted: 9 March 2023

Published: 13 March 2023



**Copyright:** © 2023 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (<https://creativecommons.org/licenses/by/4.0/>).

**Conflicts of Interest:** The authors declare no conflict of interest.

## Reference

1. Adams, J.P. History of Powder Metallurgy. In *ASM Handbook Powder Metallurgy*; Samal, J.P., Newkirk, J.W., Eds.; ASM International: Materials Park, OH, USA, 2015; Volume 7, pp. 3–8. [[CrossRef](#)]

## Short Biography of Authors

**Jaroslav Kováčik** is a senior research scientist of the Division of Microstructure of Surfaces and Interfaces at IMMM SAS. He has MSc and PhD degrees in the physics of solid states and materials and electrotechnology, awarded by Slovak University of Technology, Bratislava, Slovakia. He has 32 years' worth of work experience in research projects. He was a visiting researcher at the University of Cambridge, UK (2000). He has worked and still works as the principal investigator or a research team member of more than 15 national and international research projects. He is the author or co-author of more than 58 WOS publications, with 1299 SCI citations. He is an expert in the physical and mechanical properties of composite materials, coatings and PM metal foams, and concentrated solar power for the solar sintering of powders.

**Anchalee Manonukul** is a principal researcher and leader of the Smart Alloys and Manufacturing Research Team, National Metal and Materials Technology Center (MTEC), National Sciences and Technology Development Agency (NSTDA), Thailand. After receiving her D.Phil. from Oxford University, UK, in 1999, she was a post-doctoral RA at the University of Oxford, UK, for 2 years. Her expertise includes material processing and process modelling. Her particular interests from 2001 until the present have focused on metal injection moulding. Her new interests are focused on sinter-based metal additive manufacturing. She is or has been the principal investigator of more than 35 national and international industrial-based research projects. She has published over 50 peer-reviewed articles.

**Disclaimer/Publisher's Note:** The statements, opinions and data contained in all publications are solely those of the individual author(s) and contributor(s) and not of MDPI and/or the editor(s). MDPI and/or the editor(s) disclaim responsibility for any injury to people or property resulting from any ideas, methods, instructions or products referred to in the content.